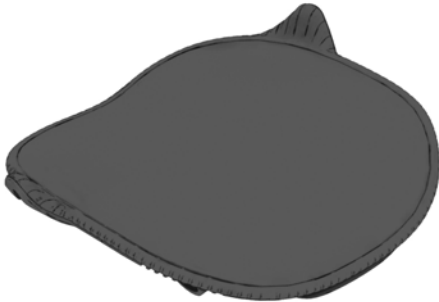




## Parts Included:

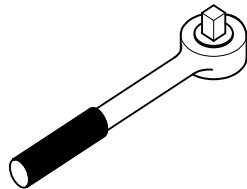


Seat Assembly

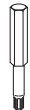
## Tools Required:



Small Flat Head  
Screw Driver



Ratchet Wrench

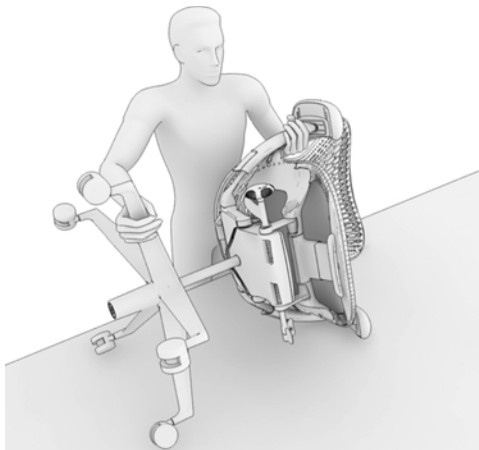


T40 Torx Bit

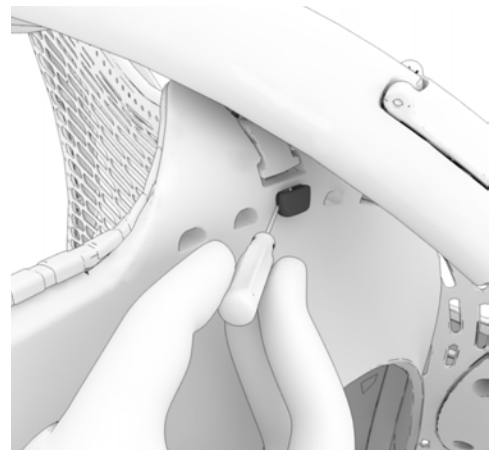


T25 Torx Bit

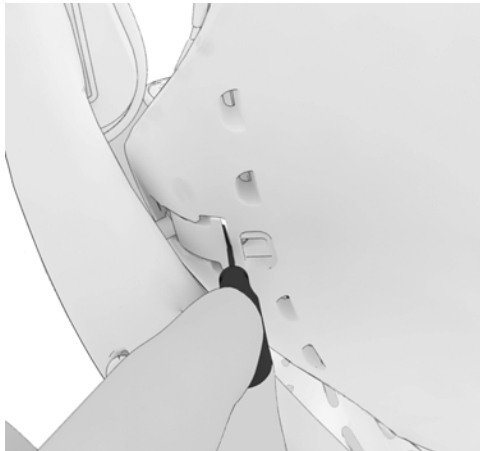
## Steps:



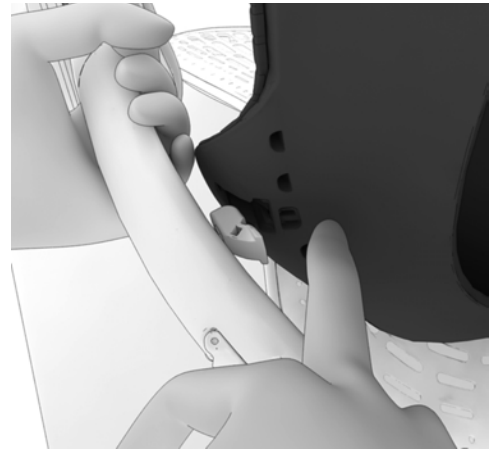
1. Lay chair on its side.



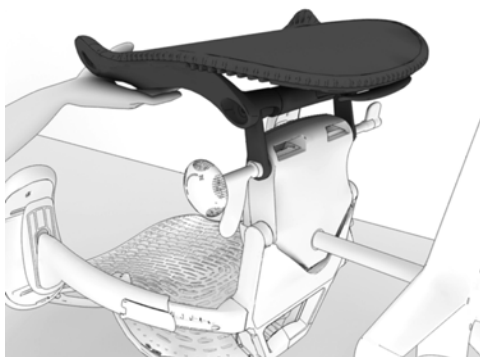
2. Remove the D-Plug from the retainer hole using the small screw driver. Repeat for the opposite side.



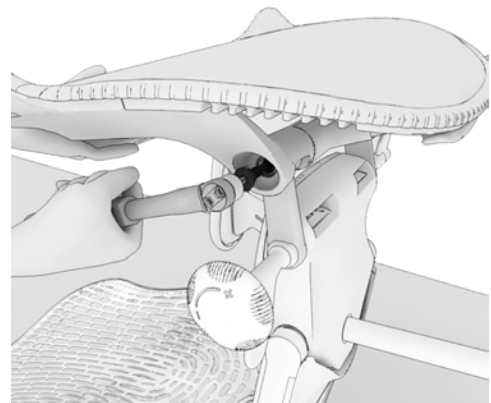
3. Slide the flat head screw driver into the slot and depress the spring clip.



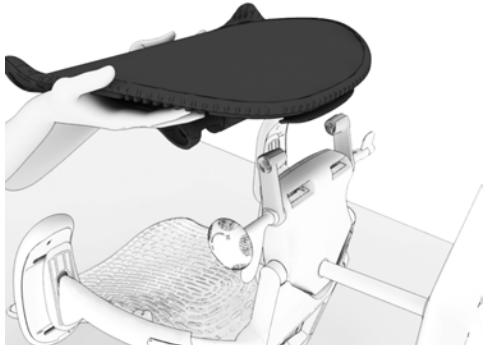
4. Lift up on the seat while depressing the spring clip. Repeat for the opposite side.



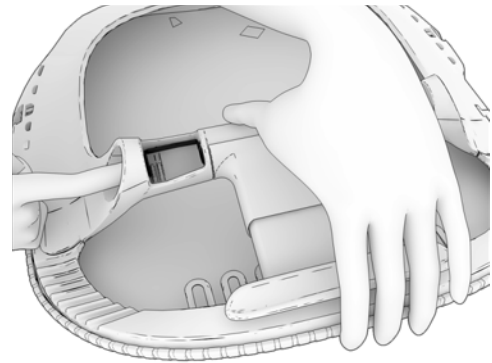
5. Tip seat assembly forward.



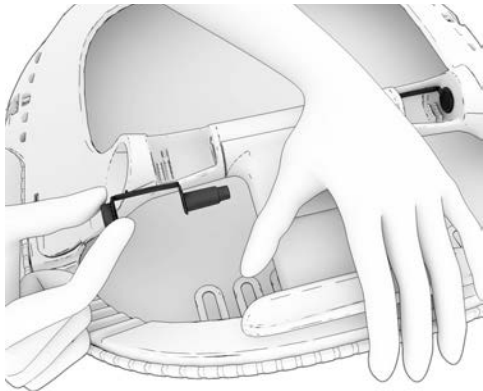
6. Using T40 torx bit remove the retainer bolt. Repeat for the other side.



7. Remove the seat from chair.



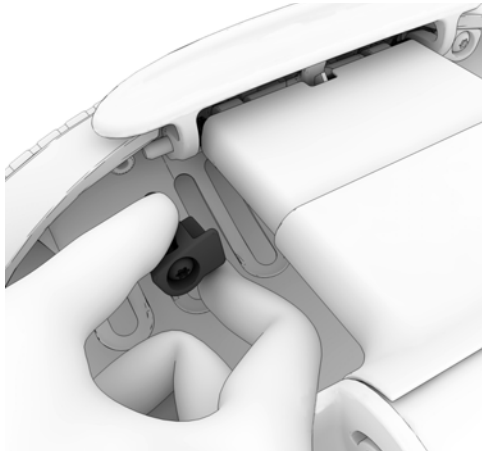
8. While compressing the seat depth mechanism push the bushing insert from the outside to remove.



9. Carefully slide the seat link bushing from the seat depth mechanism and set aside. Repeat for opposite side.

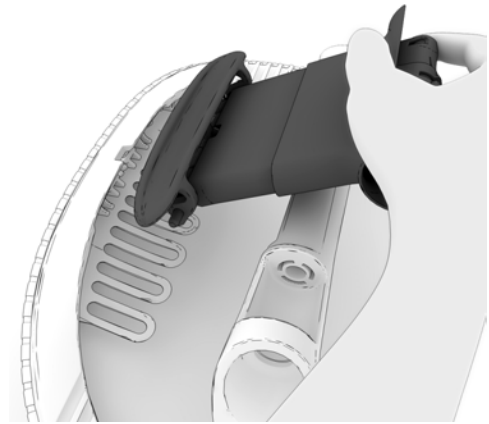


10. Using a T27 torx bit remove the two screws from the seat depth mechanism.



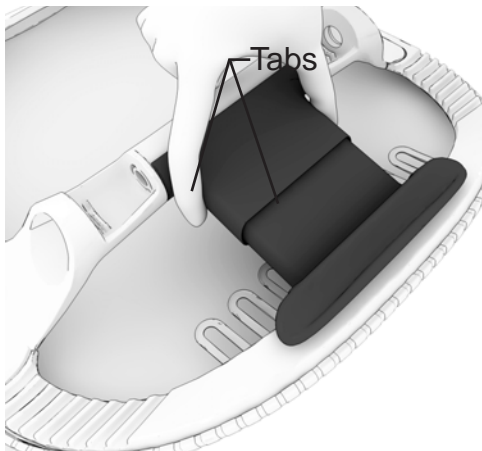
11. Remove the retainer caps.

**Note:** Caps are handed so note their original orientation before removing.

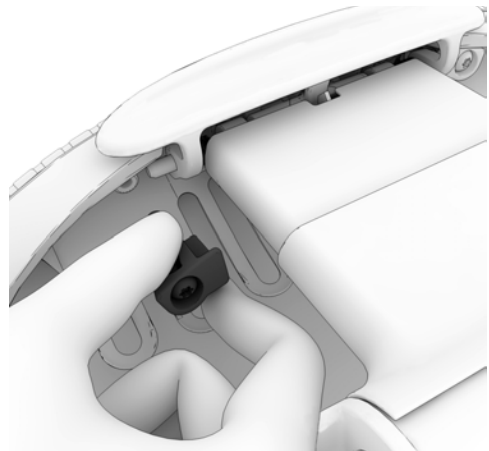


12. Remove seat depth mechanism from seat.

## Re-assembly Steps:



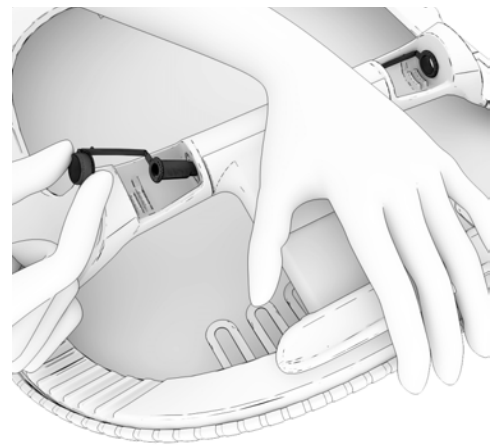
13. Locate the front edge first. Make sure the 2 tabs engage in the notches at the seat front.



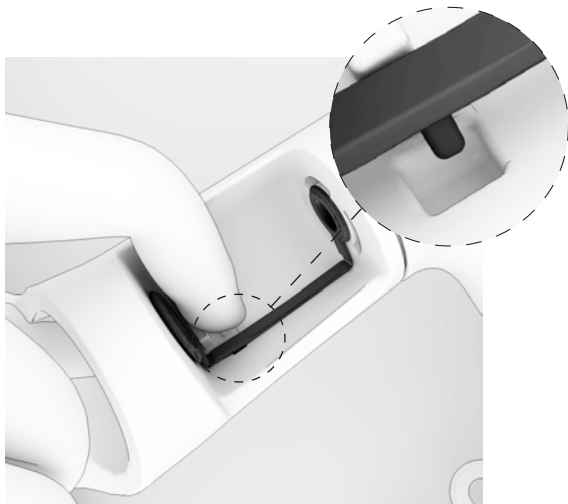
14. Install the retainer caps based on their original position and orientations.



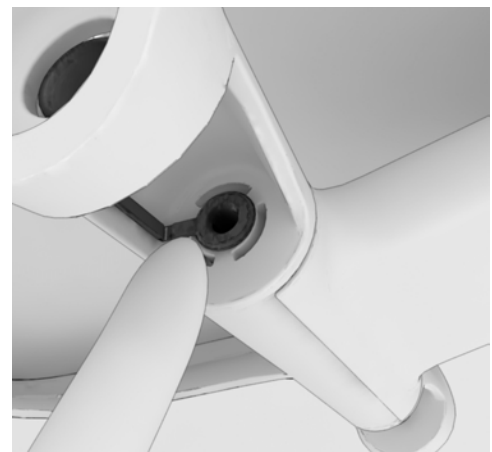
15. Using T-27 torx bit install the two screws. Torque to 28 in/lbs.



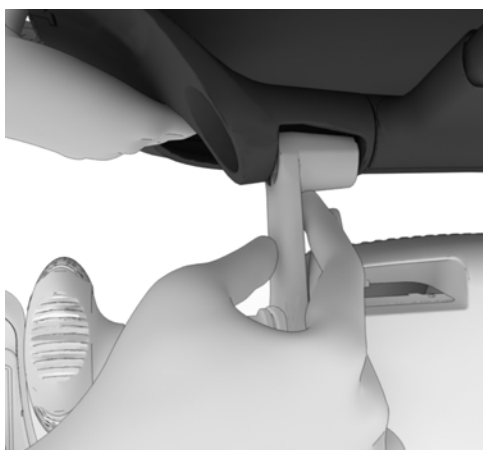
16. Position the back of the seat depth mechanism and compress to install the seat link bushings.



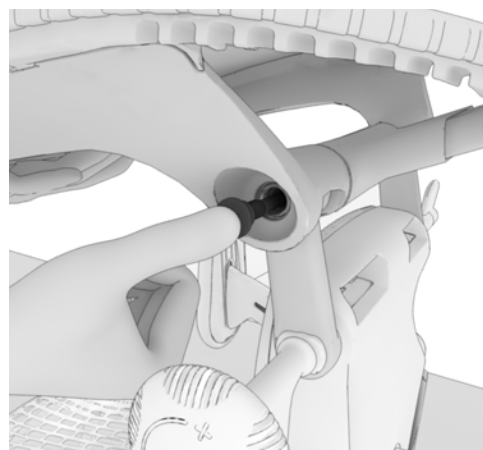
17. Make sure the tab on the bushing engages with the slot on seat frame.



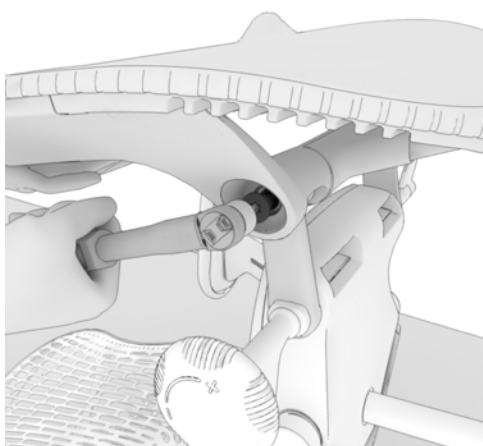
**Note:** Make sure the bushings are locked into the seat depth mechanism.



18. Rotate the seat down over the front links.

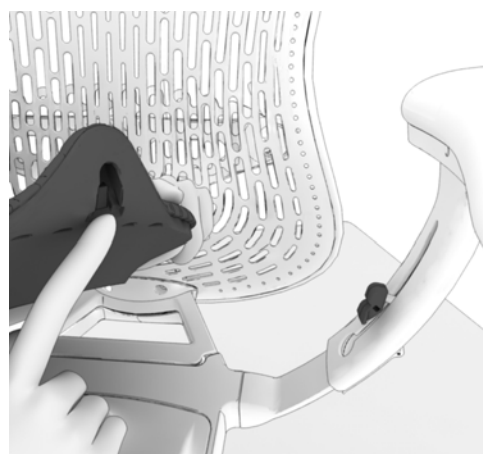


19. Install the bolts on both sides.

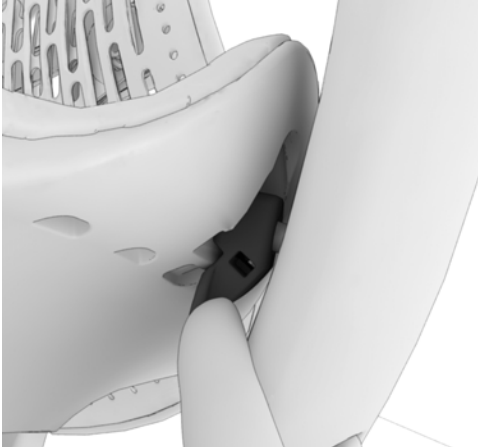


20. Using T40 torx bit, tighten the bolts to 300 in/lbs torque.

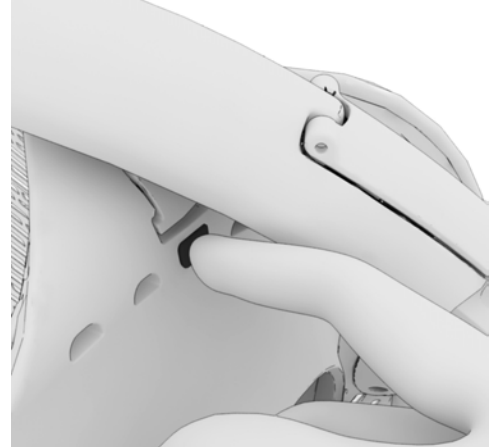
Caution: Do not over torque.



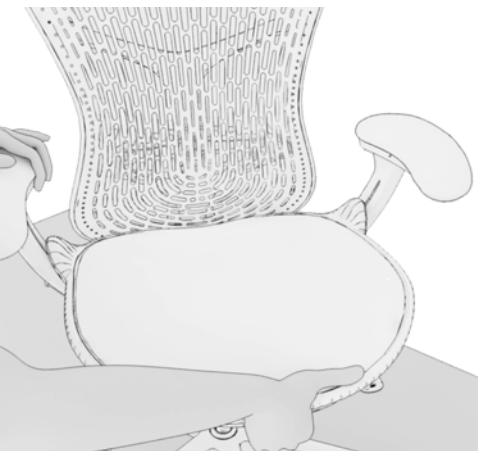
21. Rotate the seat to the end use position sliding the pivot bushing into the keyed opening in the seat.



24. Push down until it snaps.  
Repeat for the other side.



25. Instal the D-Clips into  
seat. Repeat for the other  
side.



26. Check for proper function.