



## Parts Included:

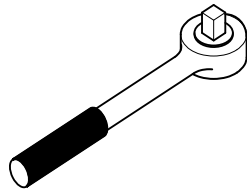


Back Assembly

## Tools Required:



Small Flat Head  
Screw Driver

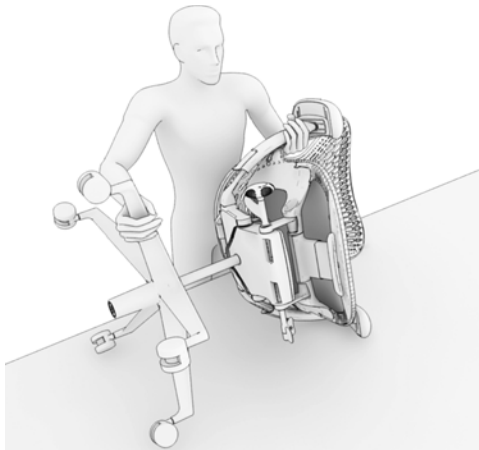


Ratchet Wrench

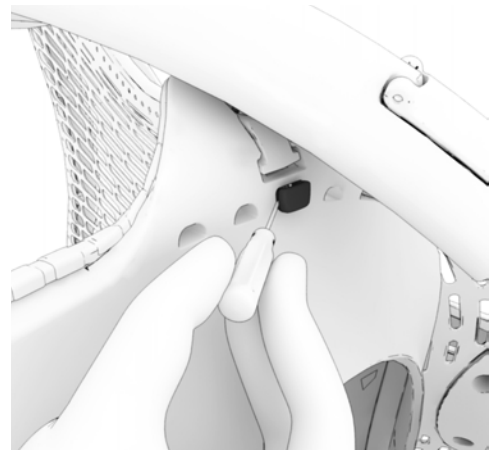


T40 Torx Bit

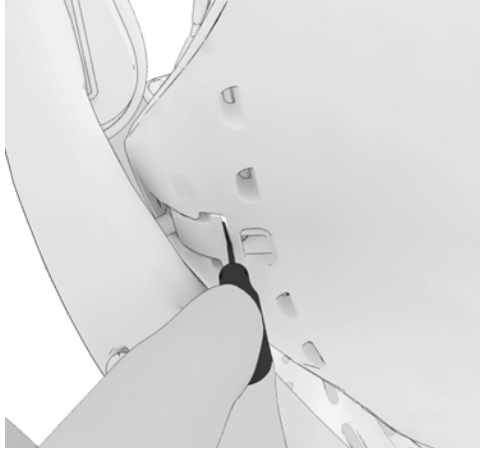
## Steps:



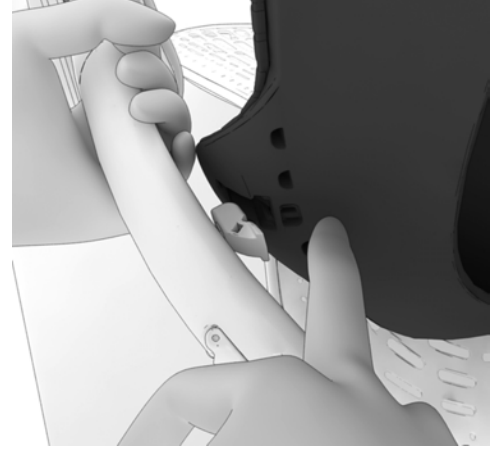
1. Lay chair on the side.



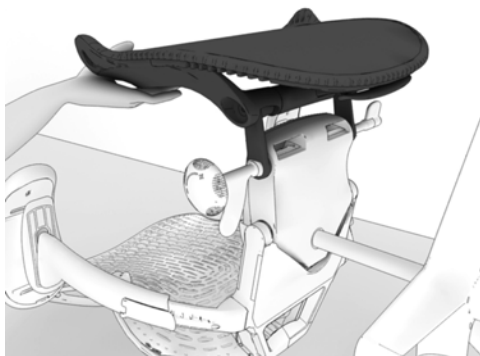
2. Remove the D-Plug from the retainer hole using the small screw driver. Repeat it for the opposite side.



3. Slide the flat head screw driver into the slot and depress the spring clip.



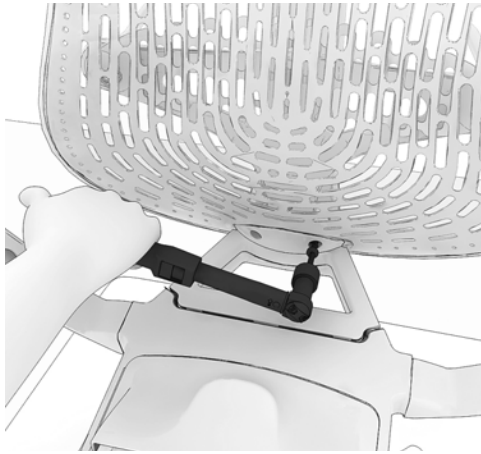
4. At the same time push the seat upward till the knob disengaged from seat. Repeat it for the other side.



5. Make the seat loosen from the back.



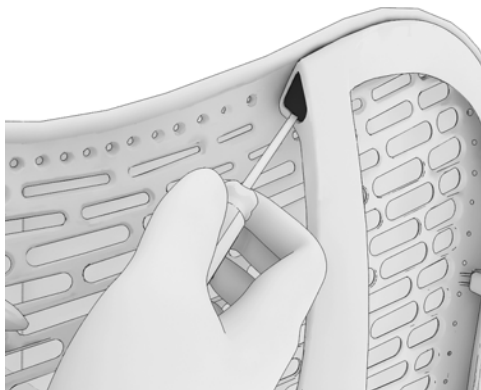
6. Roll the seat forward.



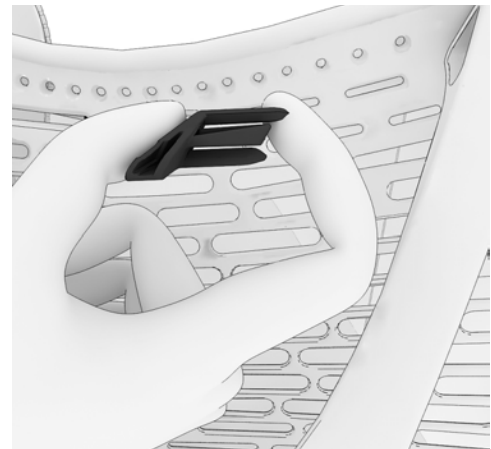
7. Using extended 2 inch long T27 torx bit remove the two screws at the lower bottom.



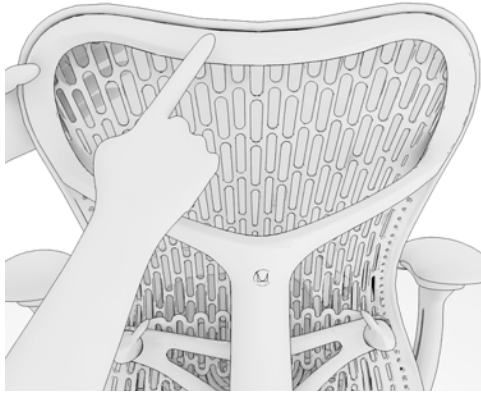
8. Remove the trim cover.



9. Using a small flat screw driver slide into the gap to remove oval shaped retainer clip.



10. Remove the handed clip, Repeat for the opposite side.

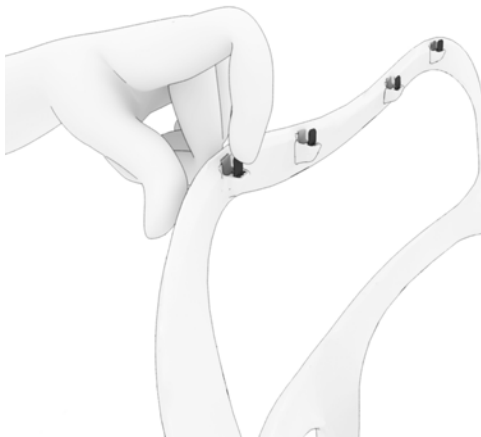


11. The back is hooked over the top of the loop.



12. Lift up on the bottom and top at the same time to completely take off the back part.

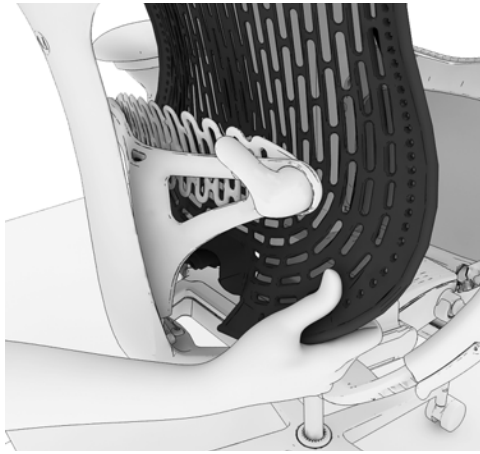
## Re-assembly Steps:



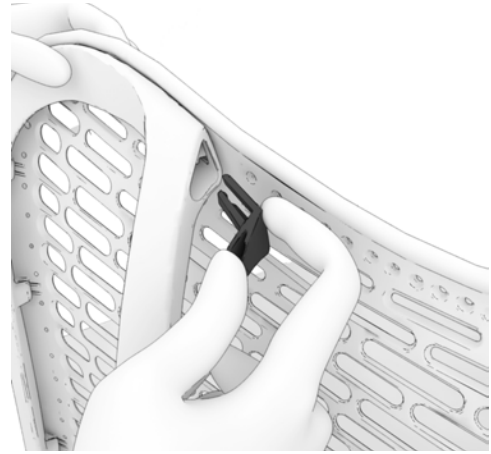
13. To reinstall the back pad, ensure that each pocket has the steel tab in it.



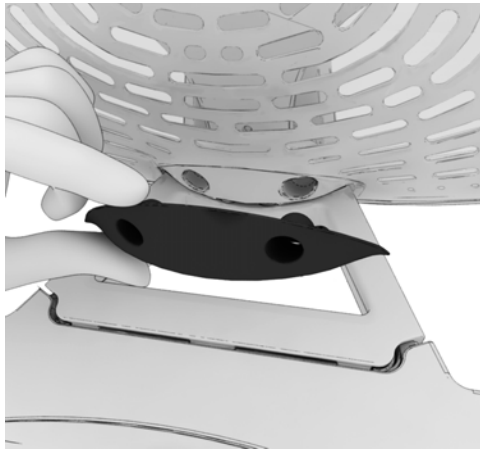
14. Hook the top of the pad over the peg and push it down.



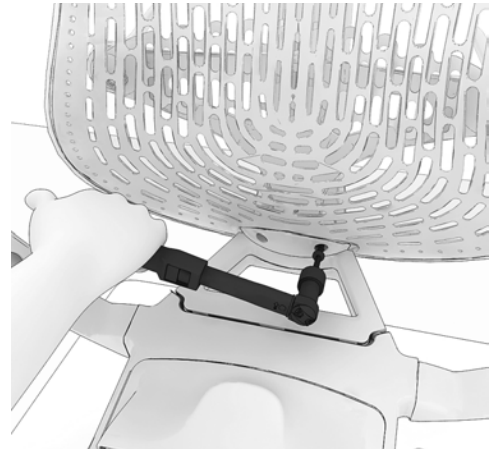
15. Flex the back around the spine and make sure the attachment point at the bottom end of the hook are in place.



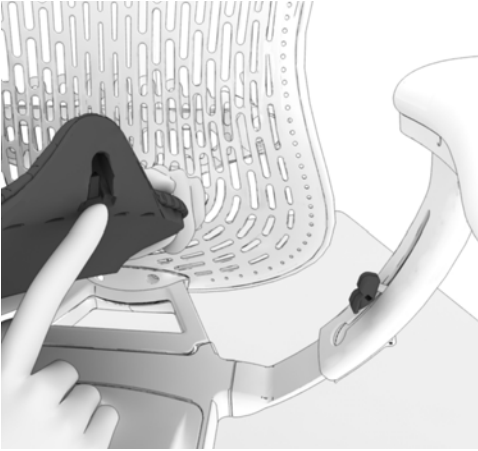
16. Reinstall the retainer clips for the upper back.



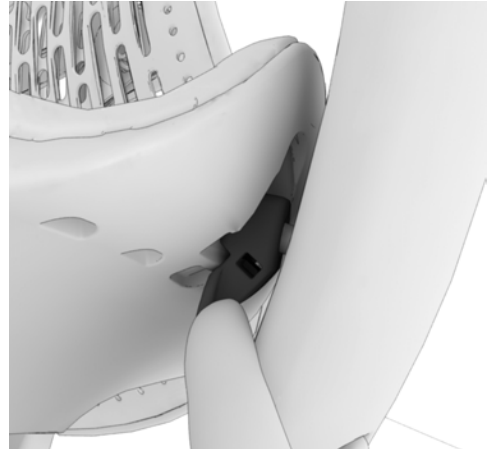
17. Reinstall the trim cover.



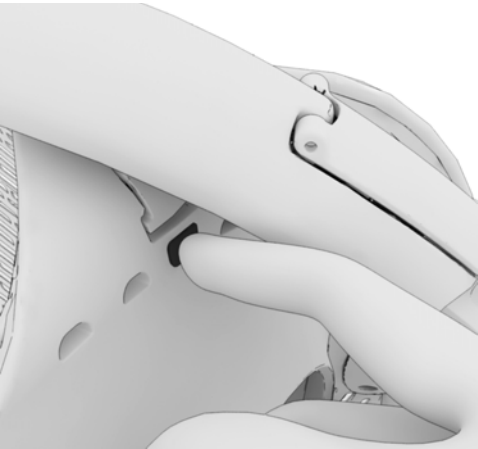
18. Reinstall the bolt using the extended T27 torx bits.



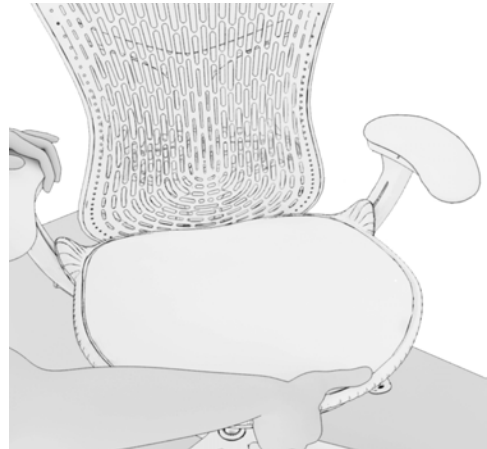
19. Rotate the seat back.  
The bushing at the arm  
should slide up into the  
keyed opening on the seat.



20. Slide it down until a snap.  
Repeat it for the other side.



21. Instal the D-Clips into  
seat. Repeat it for the other  
side.



22. Check for proper function.