



Parts Included:

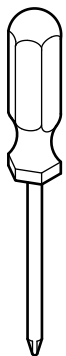


4D Arm Pad Plate



Fixed/1D Arm Pad Plate

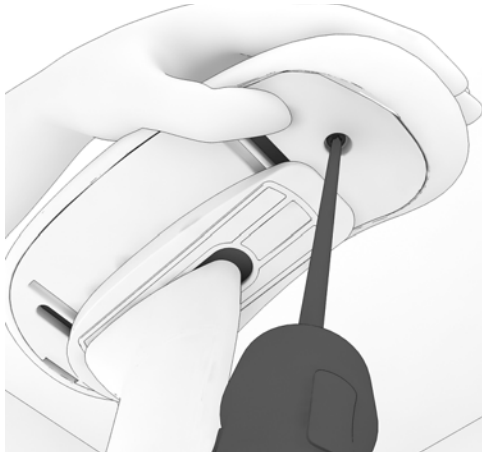
Tools Required:



T-20 Torx Driver

Steps:

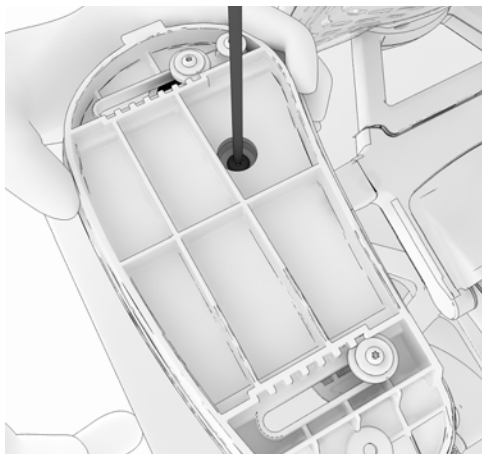
4D Arm Pad Support Plate Removal



1. Using philips T20 torx bit remove the front arm pad bolt.

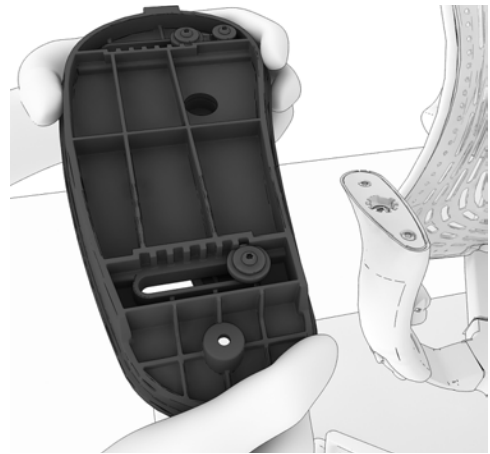


2. Lift up the arm pad and slide it off.



3. Using a T20 torx bit remove the single screw in the center of the arm pad support plate.


Note: slide the arm pad support plate to gain access to the screw.



4. Arm pad support plate removed.

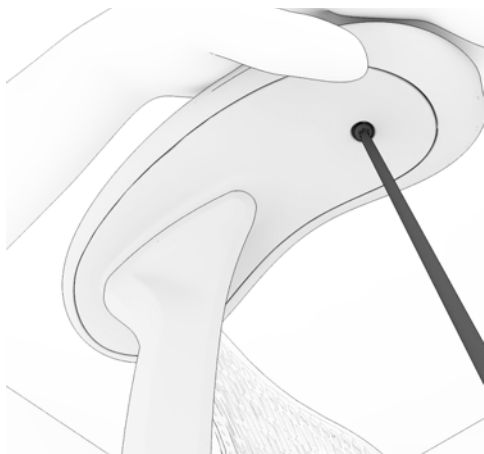
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Part no. 1BBSF4 rev D.

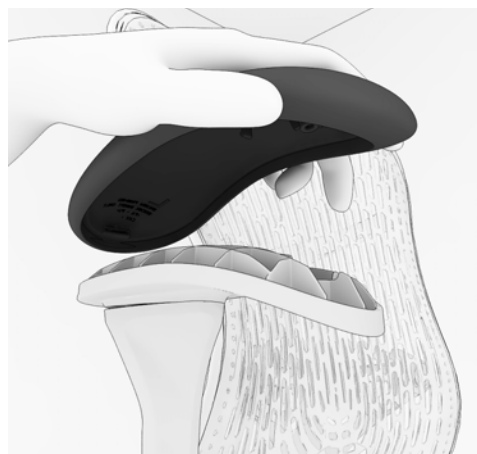
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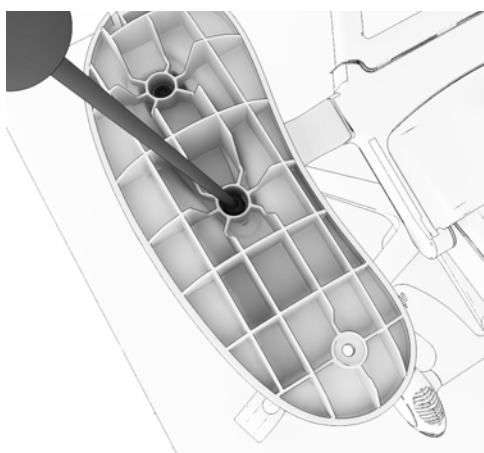
1D & Fixed Arm Pad Support Plate Removal



5. Using philips T20 torx bit remove the front arm pad bolt.

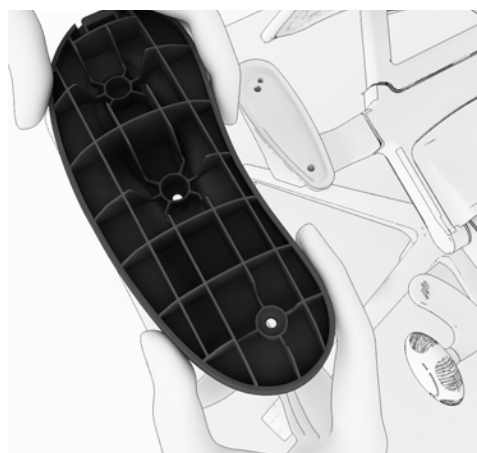


6. Lift up the arm pad and slide it off.



7. Using a T20 torx bit remove the two screws from the arm pad support plate.

Note: slide the arm pad support plate to gain access to the screw.



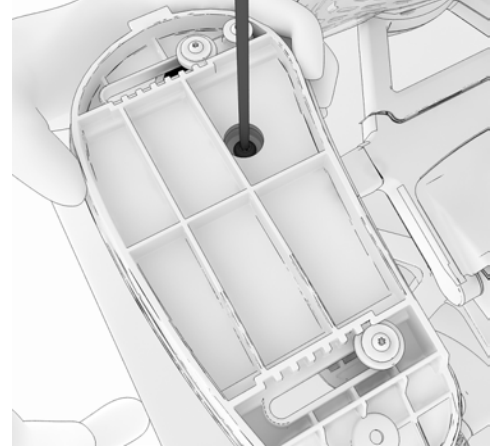
8. Arm Pad Support Plate removed.

Re-Assembly Steps:

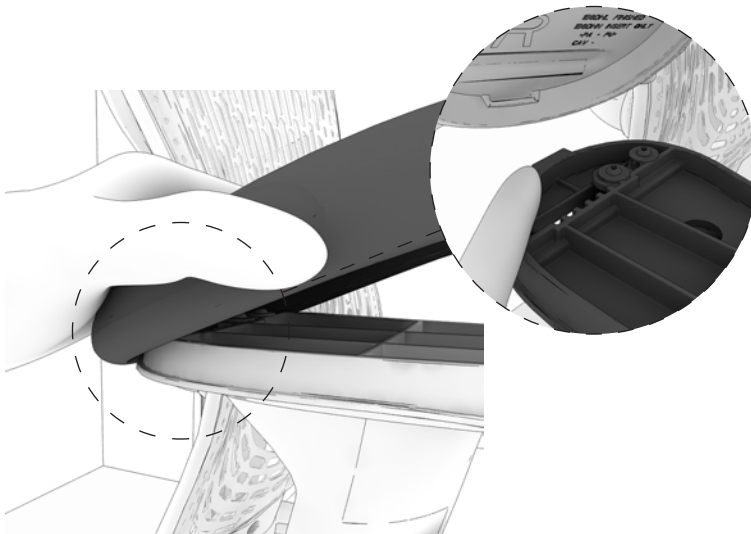
4D Arm Pad Support Plate Installation



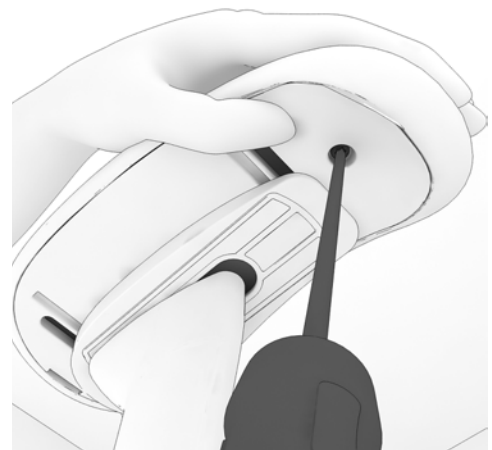
9. The 4D Arm Pad Support Plate is keyed. The key on the plate must match the key in the Arm Support.



10. Reinstall the attachment bolt using T20 torx bit, tighten to 20 in/lbs

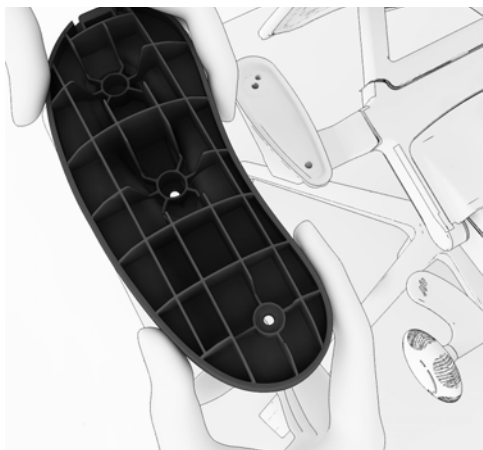


8. Hook the slot at the back of the arm pad into the tab on the arm plate and rotate the arm pad down.

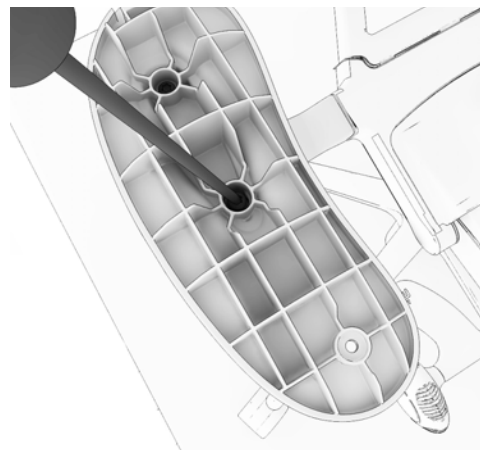


9. Torque to 15 in/lbs.

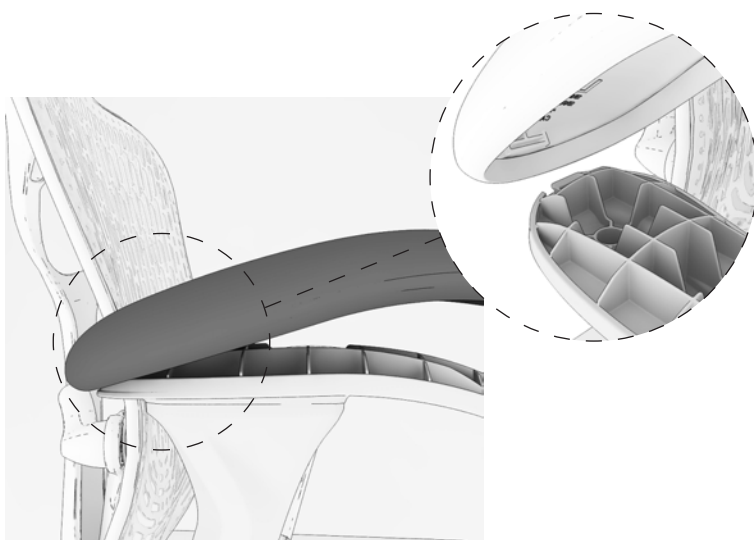
1D & Fixed Arm Pad Support Plate Installation



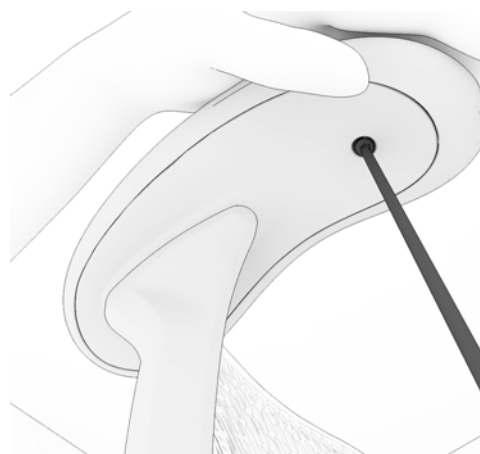
11. Position the arm plate.



12. Reinstall the two screws and tighten to 20 in/lbs.




13. Hook the slot at the back of the arm pad into the tab on the arm plate and rotate the arm pad down.



14. Torque to 15 in/lbs.

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Part no. 1BBSF4 rev D.

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