



## Parts Included:



Arm Assembly

## Additional notes:

New Style Arm Support Post Implemented 9/2016



Old Style

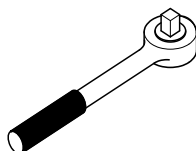


New Style

## Tools Required:



Small Flat Head  
Screw Driver

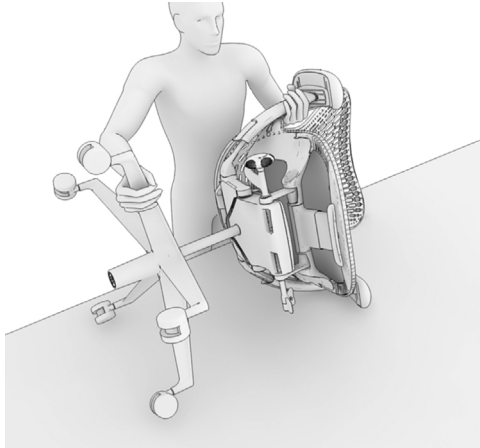


Ratchet Wrench

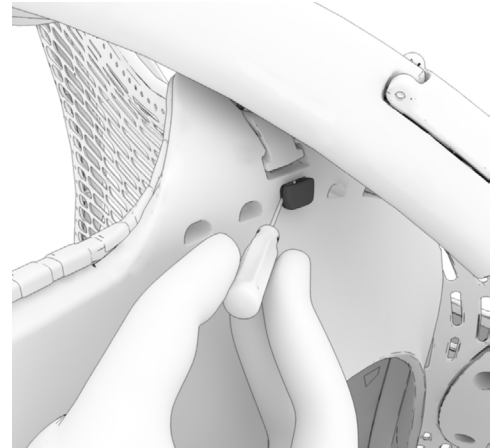


13mm deep Socket

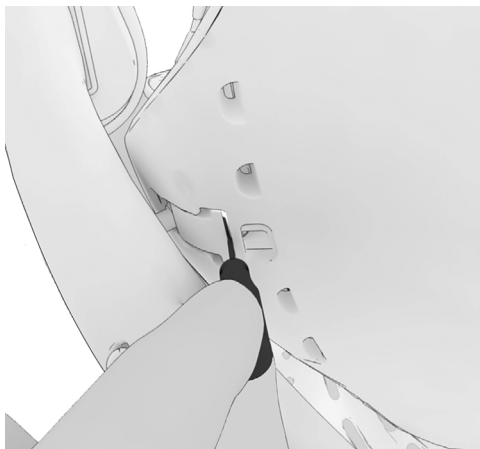
## Steps:



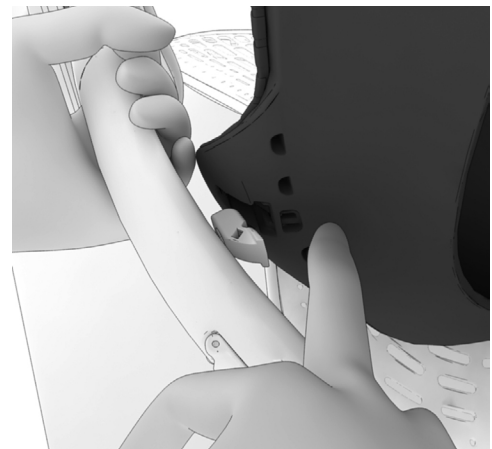
1. Lay the chair on its side.



2. Remove the D-Plug from the retainer hole using the small screw driver. Repeat for the opposite side.




3. Slide the flat head screw driver into slot and depress the spring clip.



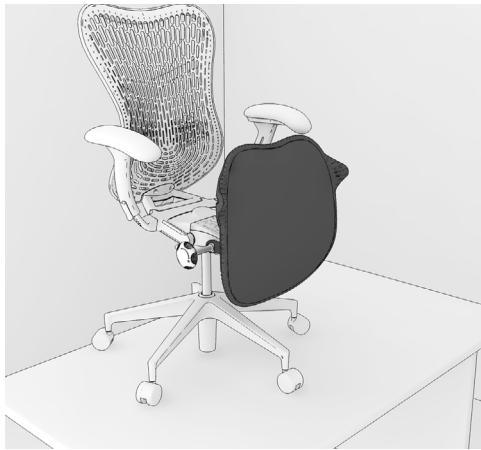
4. Lift up on the seat while depressing the spring clip. Repeat for the opposite side.

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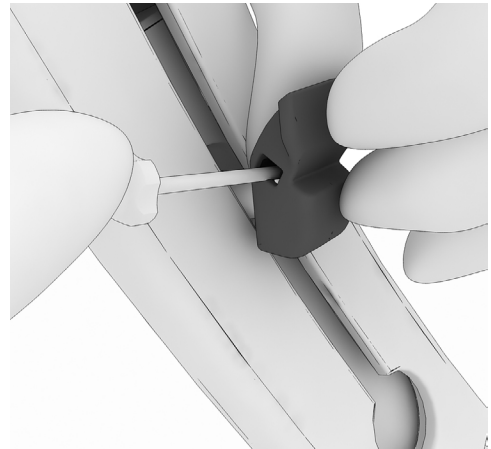
Part no. 1BBSF2 rev E.

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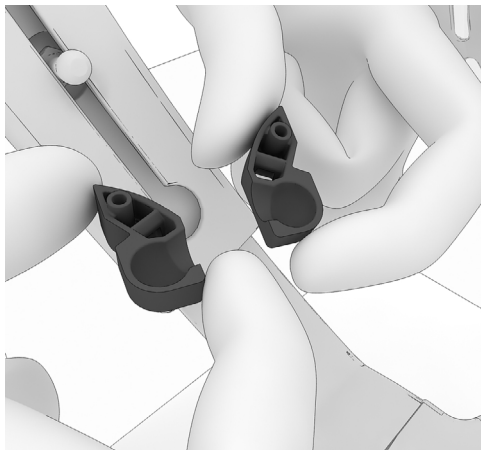
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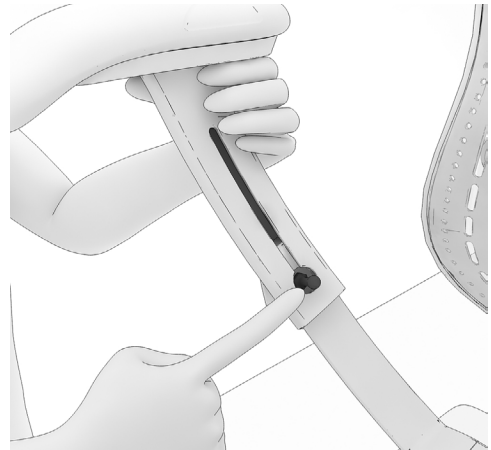
5. Stand the chair upright and roll the seat forward.



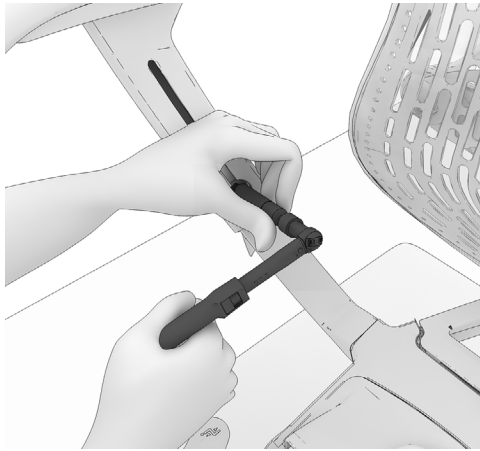
6. Rotate the Hip Pivot Bushing upside down. Insert the flathead screw driver into the hole and release the tab by depressing the clip.



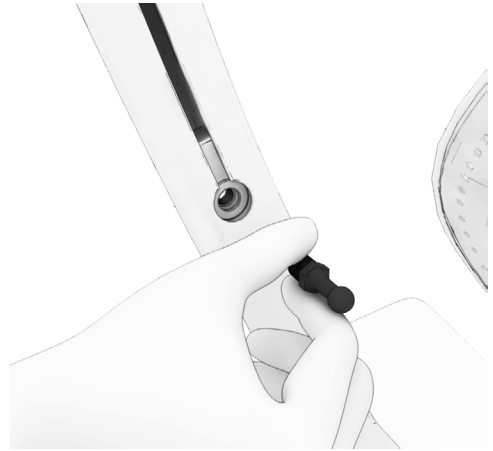
7. Hip Pivot Bushing removed.



8. Align the key hole in the arm with the arm support post.



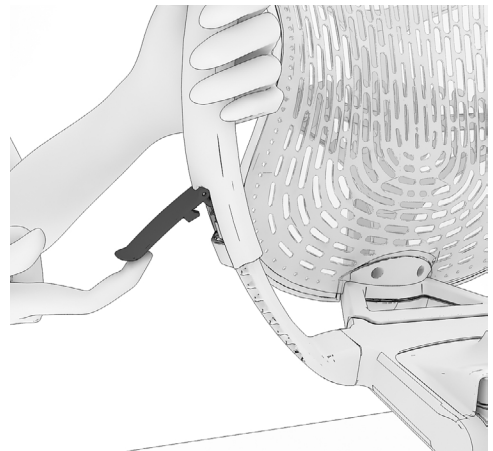
9. Using 13mm deep socket remove the Arm Support Post.



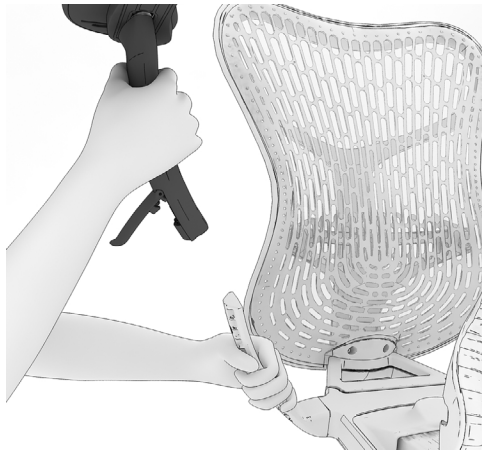
10. Arm Support Post removed.



11. Remove the washer from arm. New Arm Support Post does not use washer.

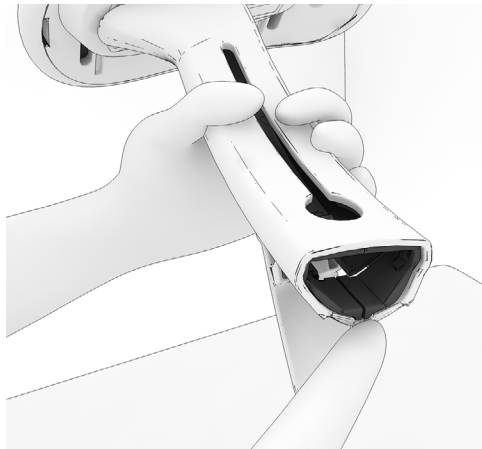


12. Release the catch on the arm.

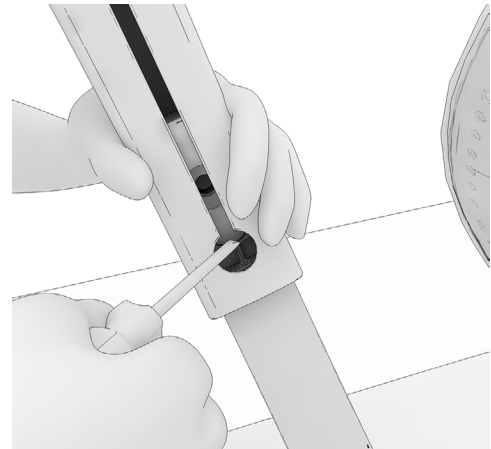


13. Slide the entire assembly up to remove the arm.

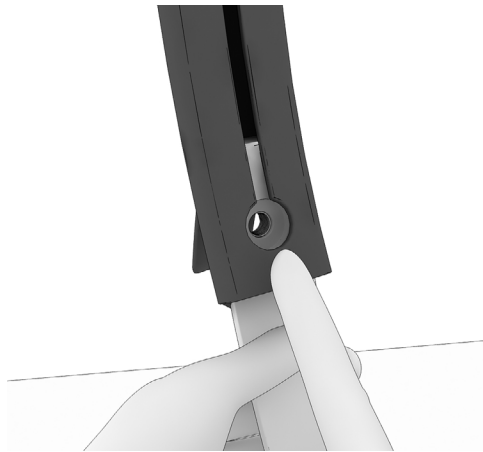
## Re-Assembly Steps:



14. While installing new arm assembly make sure the plastic bearing is seated inside the arm. It may be extended out.



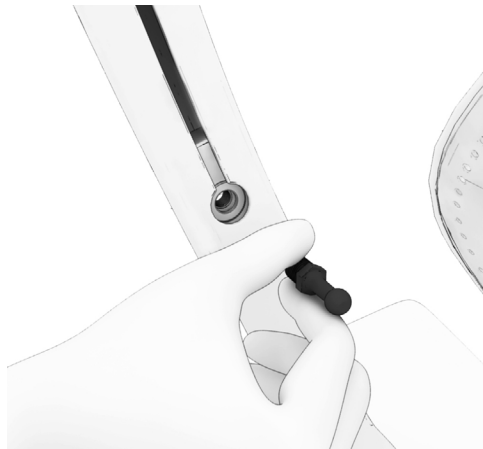
15. Using flat head screw drive slide the sleeve back down if it is not in properly seated.



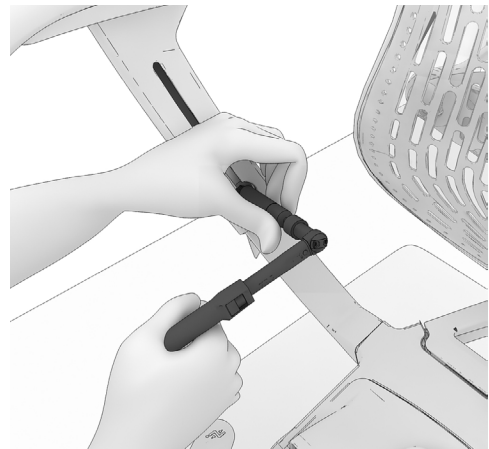
16. Align the keyed opening in the arm up with the hole in the arm support casting.



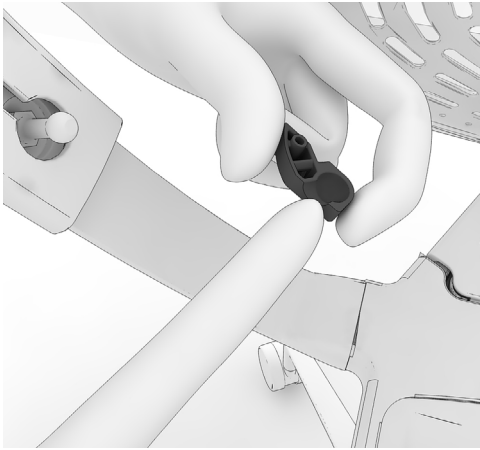
17. Install the washer into arm. New Arm Support Post does not use washer.



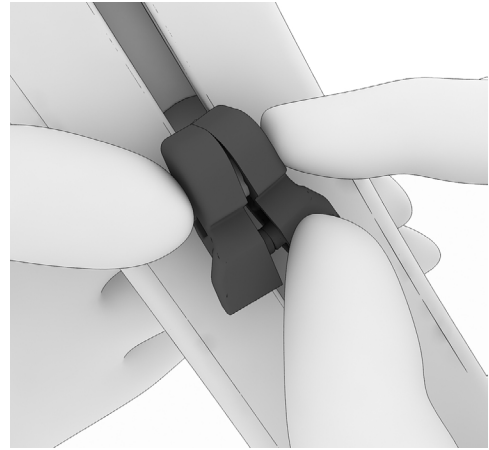
18. Hand start the Arm Support Post.



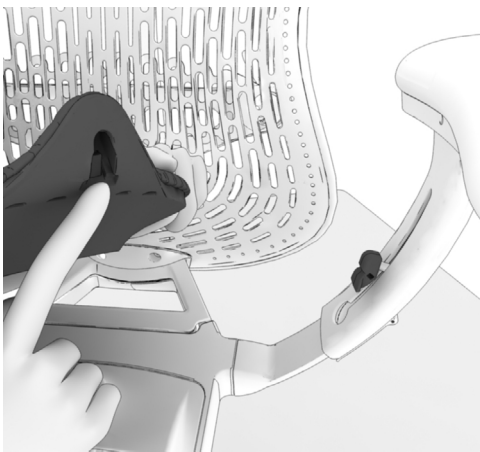
19. Using a 13mm deep socket tighten the Arm Support Post. Torque to 300 in/lbs.



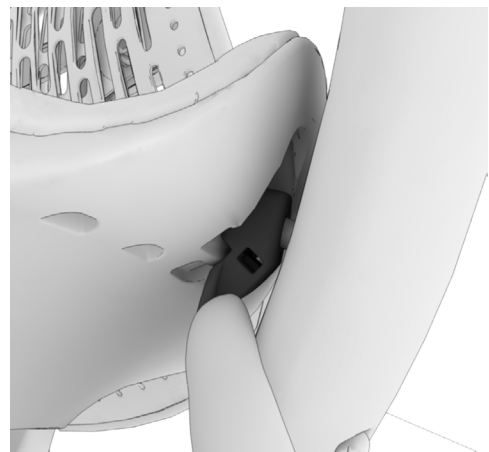
20. Install the Hip Pivot Bushing on the ball end of the Arm Support Post. Note: The bushing will only go on one way.



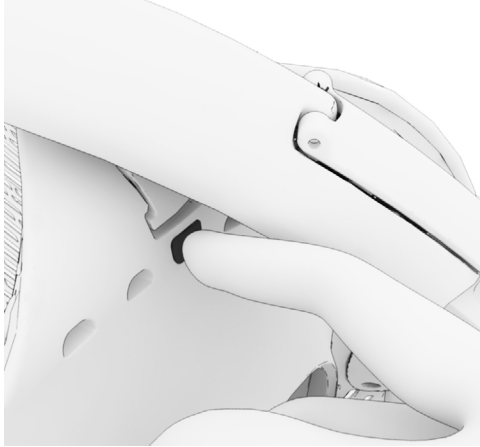
21. Snap the two halves of the Hip Pivot Bushing together.



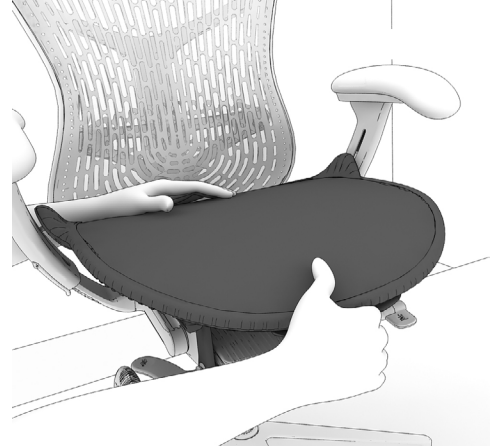
22. Rotate the seat to the end use position sliding the Pivot Bushing into the keyed opening in the seat.



23. Push down until it snaps.



24. Reinstall D-Clips.



25. Check for proper function.